




SAFETY DATA SHEET

1. Identification

Product identifier	Natural Grapefruit Aroma
Other means of identification	None.
Recommended use	To re-packers and/or re-processors for use in foods, chemicals or cosmetics.
Recommended restrictions	Uses other than the recommended use.
Manufacturer/Importer/Supplier/Distributor information	
Manufacturer	Rio Grande Juice Company
Address	702 E Interstate Hwy 2 Mission, TX 78572 United States of America
Telephone	956-598-6800
Emergency telephone	Global Incident Response Hotline +1 866 519 4752 +1 760 476 3961 Access Code: 14566

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 3
Health hazards	Serious eye damage/eye irritation	Category 2
OSHA defined hazards	Not classified.	
Label elements		

Signal word	Warning
Hazard statement	Flammable liquid and vapor. Causes serious eye irritation.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use water fog, alcohol resistant foam, dry chemical powder, carbon dioxide to extinguish.
Storage	Store in a well-ventilated place. Keep cool.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Water	7732-18-5	82 - 96
Ethanol	64-17-5	4 - 18

Chemical name	CAS number	%
Ethyl butyrate	105-54-4	0 - 0.15
Composition comments	The exact percentage (concentration) of composition has been withheld as a trade secret. All concentrations are in percent by weight.	
4. First-aid measures		
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.	
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.	
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.	
Ingestion	Rinse mouth. Get medical attention if symptoms occur.	
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Prolonged skin contact may cause temporary irritation.	
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.	
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.	
5. Fire-fighting measures		
Suitable extinguishing media	Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).	
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.	
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, hazardous combustion products are released that may include: Carbon oxides.	
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.	
Fire fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Cool containers exposed to flames with water until well after the fire is out.	
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.	
General fire hazards	Flammable liquid and vapor.	
6. Accidental release measures		
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.	
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.	
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.	

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ethanol (CAS 64-17-5)	PEL	1900 mg/m3 1000 ppm

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value
Ethanol (CAS 64-17-5)	STEL	1000 ppm

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
Ethanol (CAS 64-17-5)	IDLH	3.3 % 3300 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Ethanol (CAS 64-17-5)	TWA	1900 mg/m3 1000 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Skin protection

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Chemical respirator with organic vapor cartridge and full facepiece. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA 29 CFR 1910.134. Appropriate respirator selection should be made by a qualified professional.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Liquid.
Color	Clear to hazy colorless.
Odor	Characteristic of citrus aroma.
Odor threshold	Property has not been measured.
pH	Not applicable (product is insoluble in water).
Melting point/freezing point	-140.8 °F (-96 °C)
Initial boiling point and boiling range	203 °F (95 °C)
Flash point	123.8 °F (51 °C)
Evaporation rate	Not defined due to complex mixture.
Flammability (solid, gas)	Not applicable, material is a liquid.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	0.7 % v/v in air
Explosive limit - upper (%)	6.1 % v/v in air
Vapor pressure	< 2 mmHg (68 °F (20 °C))
Vapor density	Not defined due to complex mixture.
Relative density	0.98 - 1 (Water=1) (68 °F (20 °C))
Solubility(ies)	
Solubility (water)	Completely soluble in water.
Partition coefficient (n-octanol/water)	Not applicable, product is a mixture.
Auto-ignition temperature	458.6 °F (237 °C)
Decomposition temperature	Not defined due to complex mixture.
Viscosity	Not defined due to complex mixture.
Other information	
Explosive properties	Not explosive.
Kinematic viscosity	Not defined due to complex mixture.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Protect against direct sunlight. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Thermal decomposition of this product can generate carbon monoxide and carbon dioxide.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Inhalation of mist or vapors may cause respiratory tract irritation.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Prolonged skin contact may cause temporary irritation.
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Information on toxicological effects

Acute toxicity	Not expected to be acutely toxic.
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Components	Species	Test Results
Ethanol (CAS 64-17-5)		
<u>Acute</u>		
Dermal		
LD50	Rat	> 2000 mg/kg
Inhalation		
<i>Vapor</i>		
LC50	Mouse	39 g/m3, 4 Hours
Oral		
LD50	Rat	7000 - 11000 mg/kg
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Serious eye damage/eye irritation	Causes serious eye irritation.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Not listed.		
NTP Report on Carcinogens		
Not listed.		
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)		
Not listed.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Does not meet classification criteria.	
Chronic effects	Prolonged inhalation may be harmful.	

12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.		
Components	Species		Test Results
Ethanol (CAS 64-17-5)			
Aquatic			
Acute			
Crustacea	LC50	Ceriodaphnia dubia	5012 mg/l, 48 hours
		Daphnia magna	454 mg/l, 11 days
Fish	LC50	Pimephales promelas	13480 mg/l, 96 hours
Chronic			
Crustacea	NOEC	Ceriodaphnia dubia	9.6 mg/l, 10 days
Persistence and degradability	No data is available on the degradability of this product.		
Bioaccumulative potential	No data available on bioaccumulation.		
Partition coefficient n-octanol / water (log Kow)			
Ethanol (CAS 64-17-5)	-0.31		
Mobility in soil	The product is soluble in water. Expected to be mobile in soil.		
Other adverse effects	The product contains a volatile organic compound which has a photochemical ozone creation potential.		

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1197
UN proper shipping name	Extracts, flavoring, liquid
Transport hazard class(es)	
Class	3
Subsidiary hazard	-
Label(s)	3
Packing group	III
Environmental hazards	
Marine pollutant	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	B1, IB3, T2, TP1
Packaging exceptions	150
Packaging non bulk	203
Packaging bulk	242

IATA

UN number	UN1197
UN proper shipping name	Extracts, liquid for flavour or aroma
Transport hazard class(es)	
Class	3
Subsidiary hazard	-
Packing group	III
Environmental hazards	No.
ERG Code	3L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN1197
UN proper shipping name	EXTRACTS, FLAVOURING, LIQUID
Transport hazard class(es)	
Class	3
Subsidiary hazard	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-E, S-D
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	
Not regulated.	
CERCLA Hazardous Substance List (40 CFR 302.4)	
Not listed.	

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Toxic Substances Control Act (TSCA)

All components of the mixture on the TSCA 8(b) inventory are designated "active".

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical

Yes

Classified hazard categoriesFlammable (gases, aerosols, liquids, or solids)
Serious eye damage or eye irritation**SARA 313 (TRI reporting)**

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace

Ethanol (CAS 64-17-5)

Low priority

US state regulations**US. Massachusetts RTK - Substance List**

Ethanol (CAS 64-17-5)

US. New Jersey Worker and Community Right-to-Know Act

Ethanol (CAS 64-17-5)

US. Pennsylvania Worker and Community Right-to-Know Law

Ethanol (CAS 64-17-5)

US. Rhode Island RTK

Ethanol (CAS 64-17-5)

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	23-May-2025
Revision date	-
Version #	01
Further information	B - Safety Glasses, Gloves
HMIS® ratings	Health: 2 Flammability: 3 Physical hazard: 0 Personal protection: B

NFPA ratings



Disclaimer

Rio Grande Juice Company cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.